Flow Control Valves

	MODEL	DESCRIPTION	FLOW	CAVITY	PAGE NO.
2 — 1	NFCV-08 NFCV-10 NFFC-10	BI-DIRECTIONAL NEEDLE VALVE BI-DIRECTIONAL NEEDLE VALVE BI-DIR NEEDLE VALVE FINE ADJUST	10 GPM 18 GPM 8 GPM	C0820 C1020 C1020	2-011.0 2-012.0 2-002.0
1 1 1 2 (F)	FCVL-08 FCVL-10 FCVL-12	FORWARD GUIDED POPPET TYPE	10 GPM 18 GPM 36 GPM	C0820 C1020 C1220	2-021.0 2-022.0 2-023.0
2	PCFC-08 PCFC-10 PCFC-12	PRESS COMP FIXED ORIFICE RESTRICTIVE	6 GPM 12 GPM 24 GPM	C0820 C1020 C1220	2-031.0 2-032.0 2-033.0
2 2 1	BFCV-08 BFCV-10 BFCV-12 BFCV-16	PRESS COMP FIXED ORIFICE PRIORITY	6 GPM 12 GPM 20 GPM 30 GPM	C0830 C1030 C1230 C1630	2-051.0 2-052.0 2-053.0 2-054.0
4 2 2	FDCV-08 FDCV-10 FDCV-12	FLOW DIVIDER/COMBINER SPOOL TYPE	8 GPM 16 GPM 32 GPM	C0840 C1040 C1240	2-101.0 2-102.0 2-103.0
4	PDCT-08	FLOW DIVIDER/COMBINER TRACTION VALVE	8 GPM	C0840	2-111.0
2 —— 1	MRFC-10	MANUAL ROTARY FLOW CONTROL VALVE	18 GPM	C1020	2-202.0

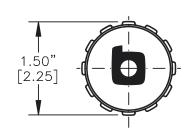


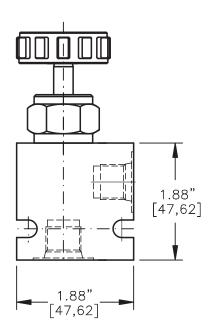
NEEDLE VALVE BI-DIRECTIONAL, POSITIVE SHUT-OFF

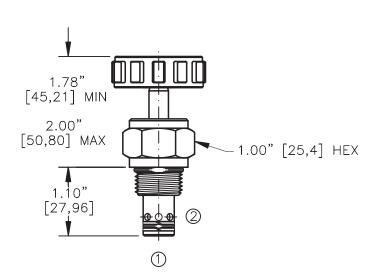


TORQUE:

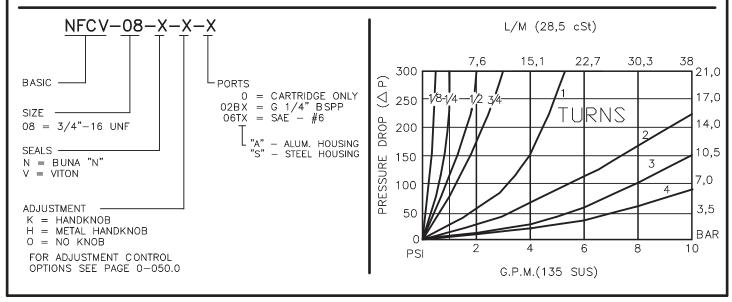
Steel = 35/40 Ft-Lb. [47/54 Nm]Aluminum = 25/30 Ft-Lb. [34/41 Nm]







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1





NEEDLE VALVE BI-DIRECTIONAL, POSITIVE SHUT-OFF

DESCRIPTION

This unit is a SCREW IN, cartridge type, non-compensated, adjustable, bi-directional needle flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open in 4 1/2 turns with counterclockwise rotation. Positive shut—off.

FEATURES AND BENEFITS

Fine and low effort leakproof adjustment. Effective adjustment is linear to 4 1/2 turns. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:10.0 GPM [38 I/m] nominal. See performance chart.

INTERNAL LEAKAGE: ZERO drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.]

OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0822 Buna "N".

SKV-0822 Viton.

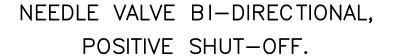
WEIGHT: .22 lb [.10 kg] cartridge only. VALVE CAVITY: #C0820, See Page 0-011.0.

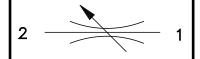
info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

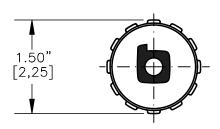
BUCHER hydraulics

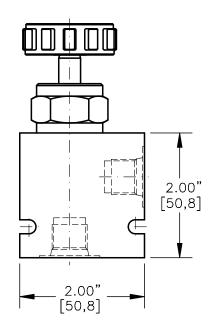


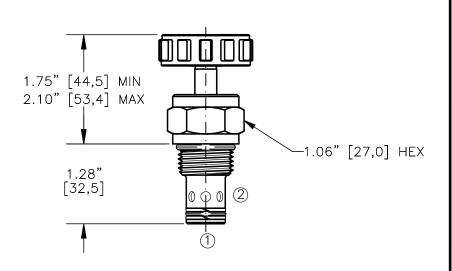


TORQUE:

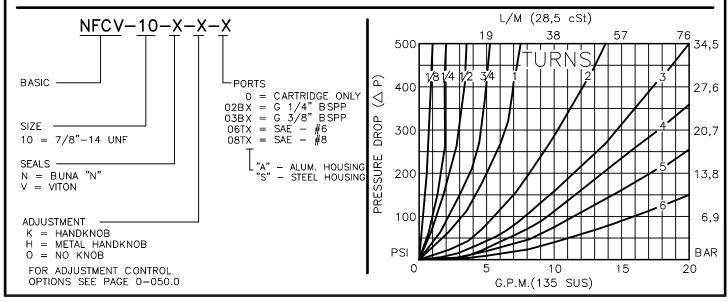
Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





NEEDLE VALVE BI-DIRECTIONAL, POSITIVE SHUT-OFF.

DESCRIPTION

This unit is a SCREW IN, cartridge type, non-compensated, adjustable, bi-directional needle flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open in 7 turns with counterclockwise rotation.

Positive shut-off.

FEATURES AND BENEFITS

Fine and low effort leakproof adjustment. Effective adjustment is linear to seven turns. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:18.0 GPM [68 I/m] nominal. See performance chart.

INTERNAL LEAKAGE: ZERO drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1022 Buna "N".

SKV-1022 Viton.

WEIGHT: .31 lb [.14 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

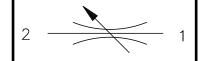
info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

© 2015 by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

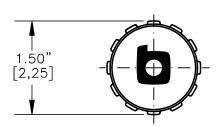


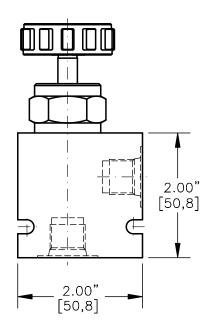
NEEDLE VALVE BI-DIRECTIONAL, POSITIVE SHUT-OFF, FINE ADJUSTMENT

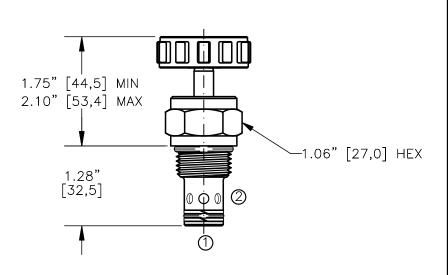


TORQUI

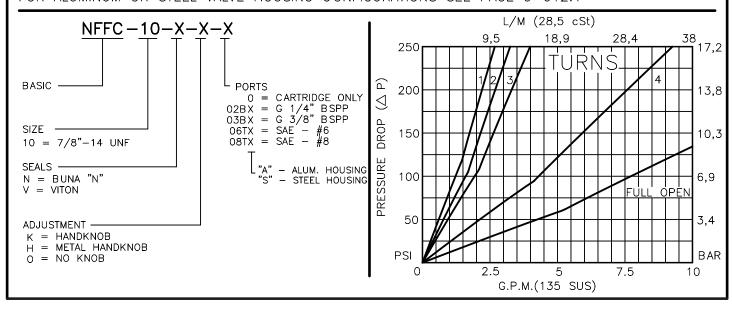
Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





NEEDLE VALVE BI-DIRECTIONAL POSITIVE SHUT-OFF, FINE ADJUSTMENT

DESCRIPTION

This unit is a SCREW IN, cartridge type, non-compensated, adjustable, bi-directional fine adjustment needle flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open in 4 1/2 turns with counterclockwise rotation.

Positive shut-off.

FEATURES AND BENEFITS

Fine and low effort leakproof adjustment. Effective adjustment is precisely controlled to 4 1/2 turns. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:8.0 GPM [30 I/m] nominal. See performance chart.

INTERNAL LEAKAGE: ŹERO drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized. 5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions.

SEAL KIT: SKN-1022 Buna "N".

SKV-1022 Viton.

WEIGHT: .31 lb [.14 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

info.el@bucherhydraulics.com

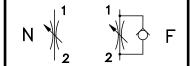
www.bucherhydraulics.com/commoncavity

All rights reserved.

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

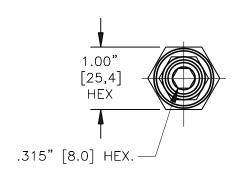


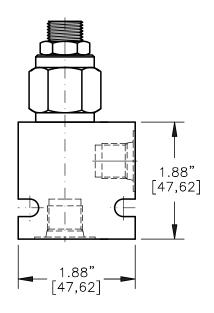


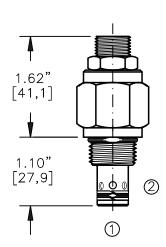


TORQUE:

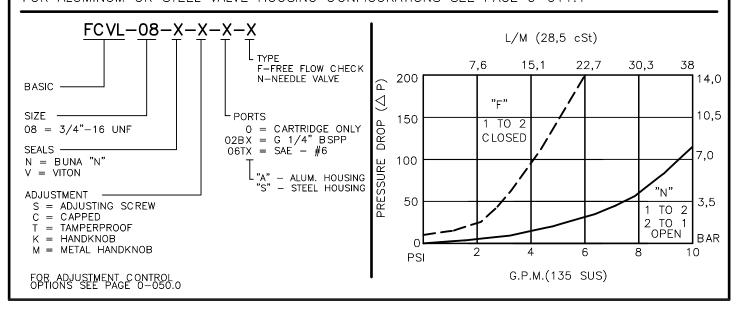
Steel = 35/40 Ft-Lb. [47/54 Nm]Aluminum = 25/30 Ft-Lb. [34/41 Nm]







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1





FLOW CONTROL VALVE WITH OR WITHOUT FREE REVERSE FLOW CHECK

DESCRIPTION

This unit is a SCREW IN, cartridge type, adjustable, poppet type, hydraulic flow control valve with or without free reverse flow check.

OPERATIONS

This valve increases its orifice value from fully closed to fully open with counter-clockwise rotation.

FEATURES AND BENEFITS

Desired settings can be locked down. Valve adjustment is difficult while subjected to high pressure. Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:10.0 GPM [38,0 1/m] nominal. See performance chart.

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0822 Buna "N".

SKV-0822 Viton.

WEIGHT: .30 lb [.14 kg] cartridge only. VALVE CAVITY: #C0820, See Page 0-011.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

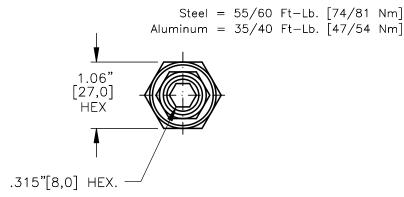


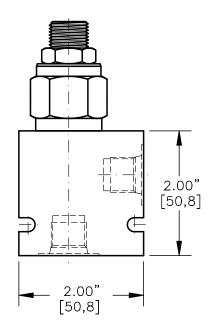
FLOW CONTROL VALVE WITH OR WITHOUT FREE REVERSE FLOW CHECK

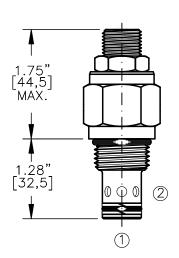




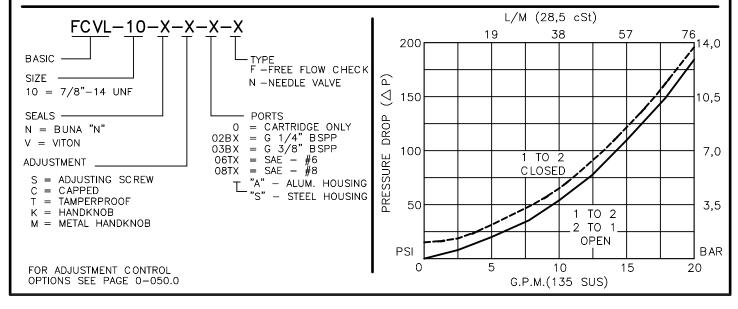
TORQUE:







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





FLOW CONTROL VALVE WITH OR WITHOUT FREE REVERSE FLOW CHECK

DESCRIPTION

This unit is a SCREW IN, cartridge type, adjustable, poppet type, hydraulic flow control valve with or without free reverse flow check.

OPERATIONS

This valve increases its orifice value from fully closed to fully open with counter-clockwise rotation.

FEATURES AND BENEFITS

Desired settings can be locked down.

Valve adjustment is difficult while subjected to high pressure.

Valve is available with a screw, tamperproof, capped or knob adjustment.

All external carbon steel parts are plated for longer life against the elements.

All cartridge valves are 100% functionally tested.

Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:18.0 GPM [68 I/m] nominal. See performance chart.

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1022 Buna "N".

SKV-1022 Viton.

WEIGHT: .38 lb [.17 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

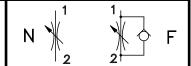
info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

© 2015 by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

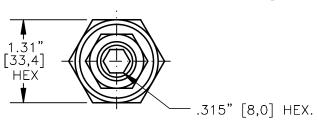
BUCHER hydraulics

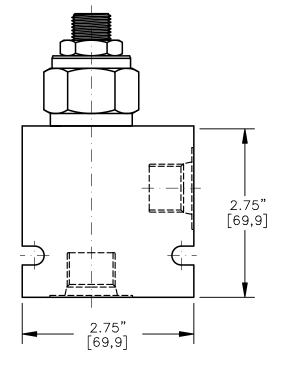


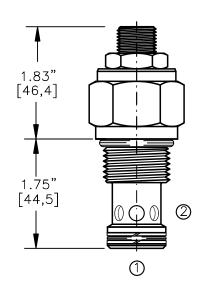


TORQUE:

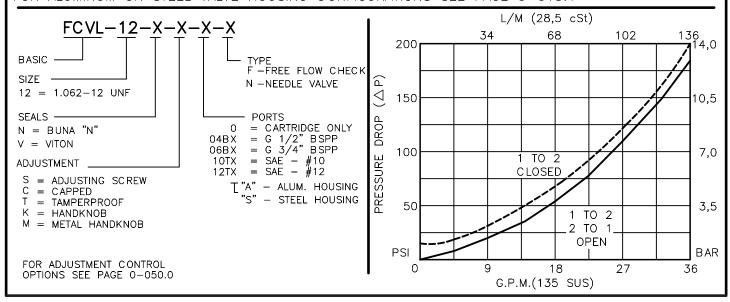
Steel = 70/75 Ft-Lb. [95/102 Nm] Aluminum = 55/60 Ft-Lb. [74/81 Nm]







FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-013.1





FLOW CONTROL VALVE WITH OR WITHOUT FREE REVERSE FLOW CHECK

DESCRIPTION

This unit is a SCREW IN, cartridge type, adjustable, poppet type, hydraulic flow control valve with or without free reverse flow check.

OPERATIONS

This valve increases its orifice value from fully closed to fully open with counter-clockwise rotation.

FEATURES AND BENEFITS

Desired settings can be locked down. Valve adjustment is difficult while subjected to high pressure. Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:36.0 GPM [136 I/m] nominal. See performance chart.

INTERNAL LEAKAGE: 5 drops per minute maximum @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1222 Buna "N".

SKV-1222 Viton.

WEIGHT: .63 lb [.25 kg] cartridge only. VALVE CAVITY: #C1220, See Page 0-013.0.

info.el@bucherhydraulics.com

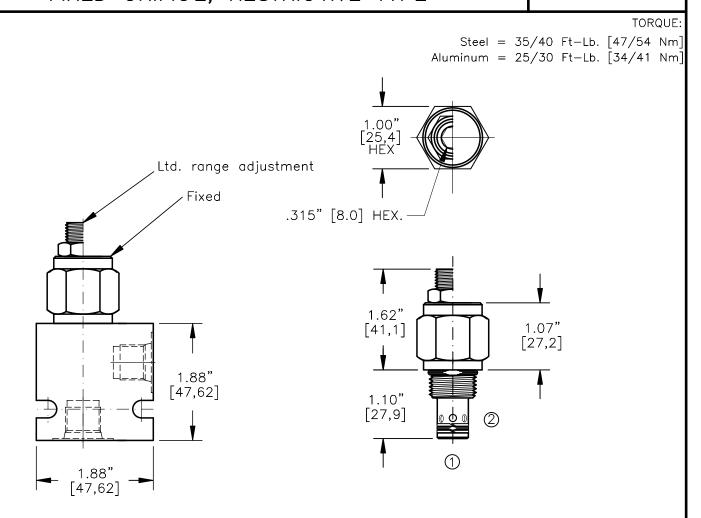
www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

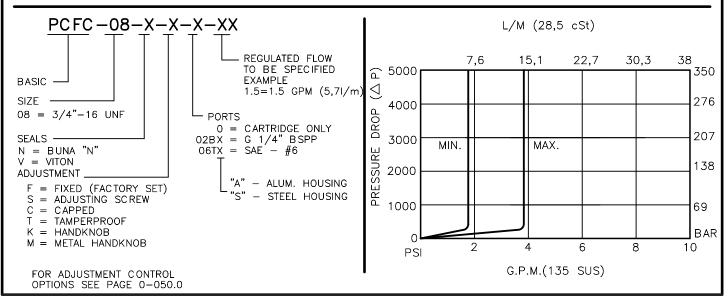


FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, RESTRICTIVE TYPE





FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-011.1





FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, RESTRICTIVE TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, restrictive hydraulic flow control valve. FLOW RANGE: 0.2 TO 4.0 GPM [0,8 TO 15,1 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, restrictive hydraulic flow control valve. FLOW RANGE: 0.2 TO 6.0 GPM [0,8 TO 22,7 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 2 regardless of system pressure or load and non—compensated flow from port 2 to 1 and goes thru the control orifice.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar)
PROOF PRESSURE: 10,000 PSI (700 Bar)

FLOW:0.2 to 6.0 GPM [0,8 to 22,7 I/m] nominal. See performance chart. FLOW ACCURACY:

O.2 to 1.5 GPM [0,9 to 6,0 L??- 10.0% 1.5 to 6.0 GPM [6,0 to 22,7 L??- 7.5%

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL - H - 5606, SAE - #10, SAE - #20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0822 Buna "N".

SKV-0822 Viton.

WEIGHT: .26 lb [.12 kg] cartridge only. VALVE CAVITY: #C0820, See Page 0-011.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

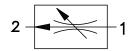
^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

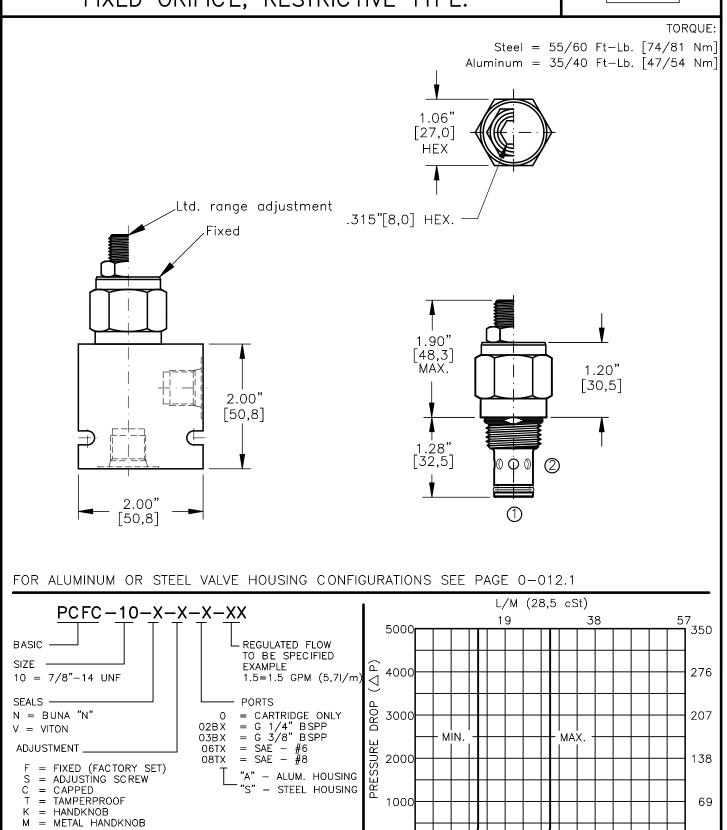
FOR ADJUSTMENT CONTROL

OPTIONS SEE PAGE 0-050.0



FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, RESTRICTIVE TYPE.





PSI

0

G.P.M.(135 SUS)

BAR

15



FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE. RESTRICTIVE TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, restrictive hydraulicflow control valve. FLOW RANGE: 0.2 TO 8.0 GPM [0,8 TO 30,0 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, restrictive hydraulic flow control valve. FLOW RANGE: 0.2 TO 12.0 GPM [0,8 TO 45,0 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 2 regardless of system pressure or load and non—compensated flow from port 2 to 1 and goes thru the control orifice.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar) PROOF PRESSURE: 10,000 PSI (700 Bar)

FLOW:0.2 to 12.0 GPM [0,8 to 45,0 I/m] nominal. See performance chart. FLOW ACCURACY:

O.2 to 1.5 GPM [0,9 to 6,0 L??- 10.0% 1.5 to 4.0 GPM [6,0 to 15,0 L??- 7.5% 4.0 to 12.0 GPM [15,0 to 45,0 L??- 5.0%

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized. 5000 PSI [350 Bar] = Steel — Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL - H - 5606, SAE - #10, SAE - #20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1021 Buna "N". SKV-1021 Viton.

WEIGHT: .38 lb [.17 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

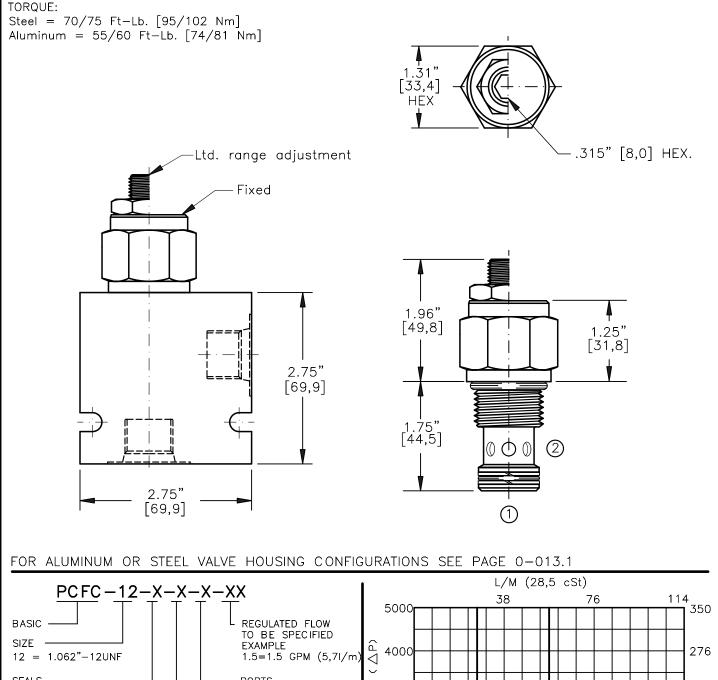
^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

PCFC-12



FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, RESTRICTIVE TYPE.







FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE. RESTRICTIVE TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, restrictive hydraulic flow control valve. FLOW RANGE: 0.2 TO 16.0 GPM [0,8 TO 60,0 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, restrictive hydraulic flow control valve. FLOW RANGE: 0.2 TO 24.0 GPM [0,8 TO 90,0 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 2 regardless of system pressure or load and noncompensated flow from port 2 to 1 and goes thru the control orifice.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar) PROOF PRESSURE: 10,000 PSI (700 Bar)

FLOW:0.2 to 24.0 GPM [0,8 to 90,0 I/m] nominal. See performance chart. FLOW ACCURACY:

> 0.2 to 3.0 GPM [0,9 to 12,0 L??- 10.0% 3.0 to 8.0 GPM [12,0 to 30,0 L??-8.0 to 24.0 GPM [30,0 to 90,0 L??-

VALVE HOUSINGS: 2500 PŠI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.]

OPERATING MEDIA: All general purpose hydraulic fluids such as MIL - H - 5606, SAE - #10, SAE - #20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1222 Buna "N". SKV-1222 Viton.

WEIGHT: .38 lb [.17 kg] cartridge only. VALVE CAVITY: #C1220, See Page 0-013.0.

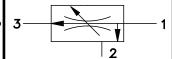
info.el@bucherhydraulics.com

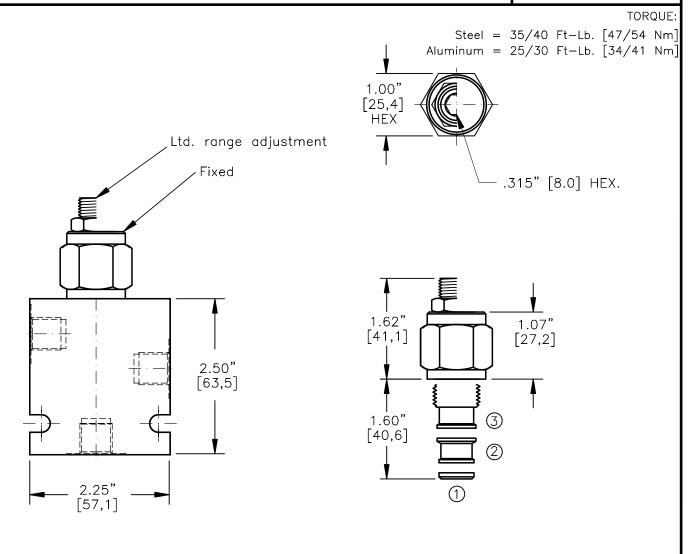
www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

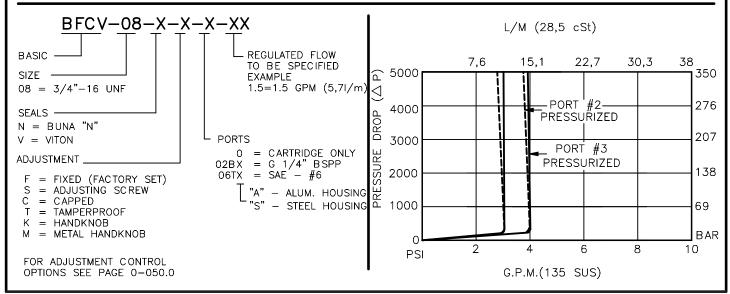
BUCHER hydraulics

FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, PRIORITY TYPE.





FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-031.1





FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, PRIORITY TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, priority type hydraulic flow control valve. FLOW RANGE: 0.2 TO 4.0 GPM [0,8 TO 15,1 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, priority type hydraulic flow control valve. FLOW RANGE: 0.2 TO 6.0 GPM [0,8 TO 22,7 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 3 regardless of system pressure or load and excess flow is diverted to port 2. Flow from port 3 goes thru the control orifice to port 1 at non-compensated flow.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar) PROOF PRESSURE: 10,000 PSI (700 Bar)

FLOW:0.2 to 6.0 GPM [0,8 to 22,7 I/m] nominal. See performance chart. FLOW ACCURACY:

O.2 to 1.5 GPM [0,9 to 6,0 L??- 10.0% 1.5 to 6.0 GPM [6,0 to 22,7 L??- 7.5%

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.

5000 PSI 350 Bar = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0832 Buna "N".

SKV-0832 Viton.

WEIGHT: .28 lb [.13 kg] cartridge only. VALVE CAVITY: #C0830, See Page 0-031.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

All rights reserved.

Data is provided for the purpose of product description only, and must not be construed as warranted characteristics in the legal sense.

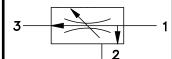
The information does not relieve users from the duty of conducting their own evaluations and tests. Because the products are subject to continual improvement, we reserve the right to amend the product specifications contained in this catalogue.

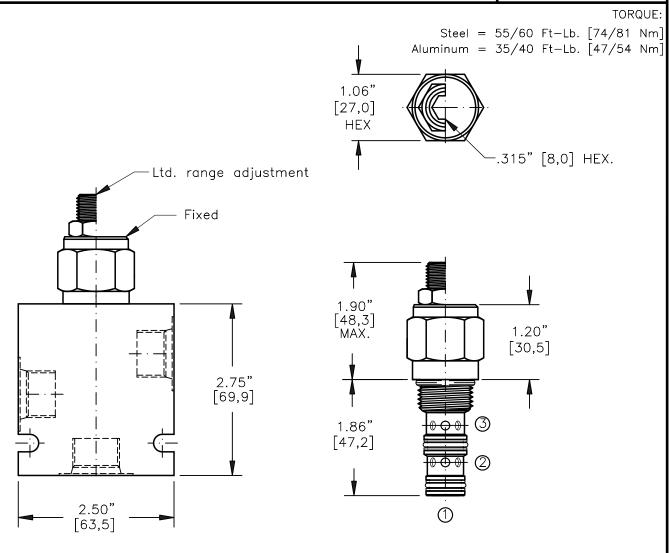
^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

BFCV-10

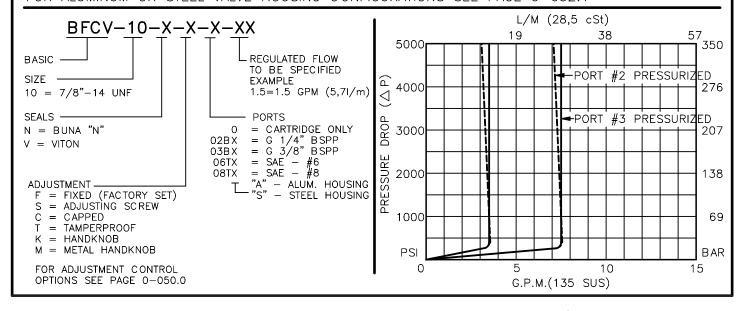
BUCHER hydraulics

FLOW CONTROL VALVE PRESSURE COMPENSATED,
FIXED ORIFICE, PRIORITY TYPE.





FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-032.1





FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, PRIORITY TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, priority type hydraulic flow control valve. FLOW RANGE: 0.2 TO 8.0 GPM [0,8 TO 30,0 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, priority type hydraulic flow control valve. FLOW RANGE: 0.2 TO 12.0 GPM [0,8 TO 45,0 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 3 regardless of system pressure or load and excess flow is diverted to port 2. Flow from port 3 goes thru the control orifice to port 1 at non-compensated flow.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof, capped or knob adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar)
PROOF PRESSURE: 10,000 PSI (700 Bar)
FLOW:0.2 to 12.0 GPM [0,8 to 45,0 I/m] nominal. See performance chart.
FLOW ACCURACY:

O.2 to 1.5 GPM [0,9 to 6,0 L??- 10.0% 1.5 to 4.0 GPM [6,0 to 15,0 L??- 7.5% 4.0 to 12.0 GPM [15,0 to 45,0 L??- 5.0%

VALVE HOUSINGS: 2500 PŠI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1032 Buna "N". SKV-1032 Viton.

WEIGHT: .42 lb [.19 kg] cartridge only. VALVE CAVITY: #C1030, See Page 0-032.0.

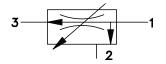
info.el@bucherhydraulics.com

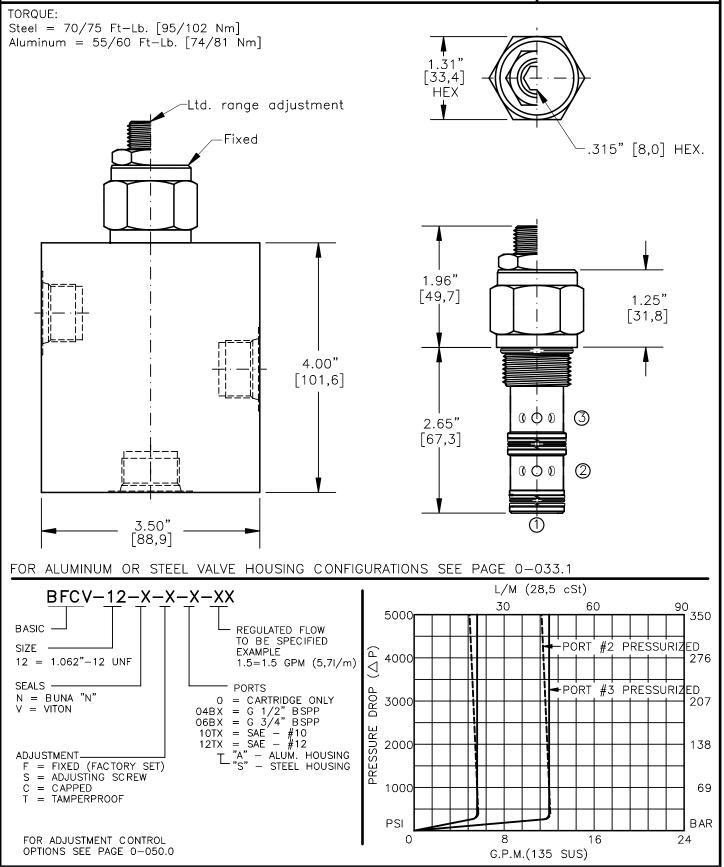
www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA











FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, PRIORITY TYPE.

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, priority type hydraulic flow control valve.

FLOW RANGE: 0.5 TO 16.0 GPM [1,8 TO 60,0 L

DESCRIPTION - ADJUSTABLE

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, 30% flow adjustment, priority type hydraulic flow control valve. FLOW RANGE: 0.5 TO 20.0 GPM [1,8 TO 76,0 L Flow adjustment under pressure is difficult.

OPERATIONS

Valve maintains constant flow from port 1 to 3 regardless of system pressure or load and excess flow is diverted to port 2. Flow from port 3 goes thru the control orifice to port 1 at non-compensated flow.

FEATURES AND BENEFITS

Valve is available with a screw, tamperproof or capped adjustment. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI (350 Bar) PROOF PRESSURE: 10,000 PSI (700 Bar)

FLOW:0.5 to 20.0 GPM [1,8 to 76,0 I/m] nominal. See performance chart. FLOW ACCURACY:

O.5 to 4.0 GPM [1,8 to 15,0 L??- 10.0% 4.0 to 12.0 GPM [15,0 to 46,0 L??- 7.5% 12.0 to 20.0 GPM [46,0 to 76,0 L??- 5.0%

VALVE HOUSINGS: 2500 PŠI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1232 Buna "N". SKV-1232 Viton.

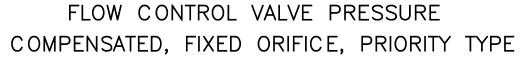
WEIGHT: .72 lb [,34 kg] cartridge only. VALVE CAVITY: #C1230, See Page 0-033.0.

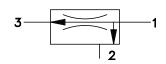
info.el@bucherhydraulics.com

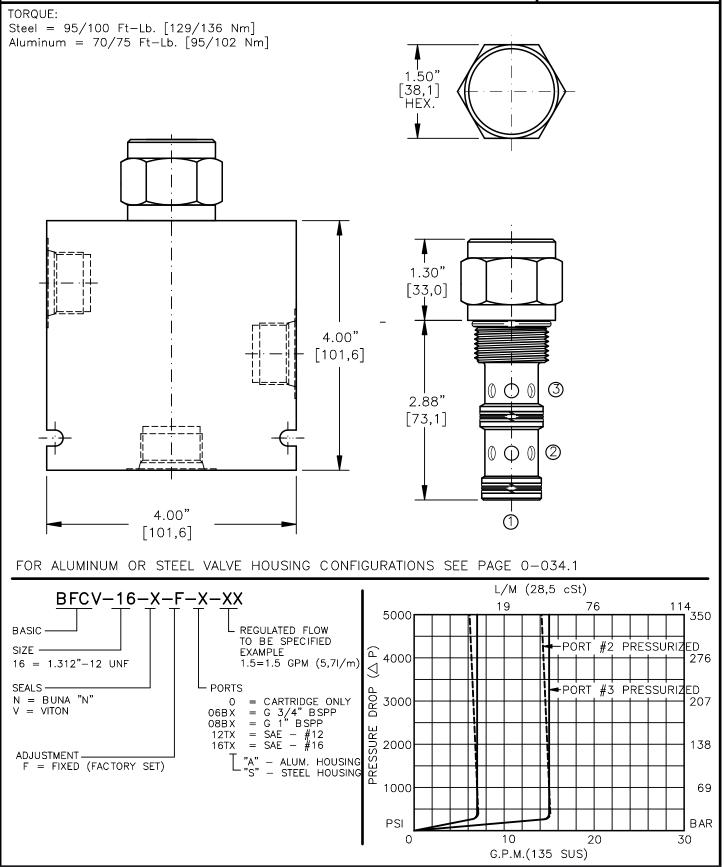
www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA











FLOW CONTROL VALVE PRESSURE COMPENSATED, FIXED ORIFICE, PRIORITY TYPE

DESCRIPTION - FIXED

This unit is a SCREW IN, cartridge type, pressure compensated, fixed orifice, priority type hydraulic flow control valve. FLOW RANGE: 0.5 TO 30.0 GPM [1,8 TO 114,0 L

OPERATIONS

Valve maintains constant flow from port 1 to 3 regardless of system pressure or load and excess flow is diverted to port 2. Flow from port 3 goes thru the control orifice to port 1 at non-compensated flow.

FEATURES AND BENEFITS

Valve is available with a fixed flow setting only. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Externally removable flow orifice disc. Industry common cavity.

SPECIFICATIONS

```
OPERATING PRESSURE: 5,000 PSI (350 Bar)
PROOF PRESSURE: 10,000 PSI (700 Bar)
FLOW: 0.5 to 30.0 GPM [1,8 to 114,0 I/m] nominal. See performance chart.
FLOW ACCURACY:
       0.5 to 4.0 GPM [ 1,8 to 15,0 L??- 10.0%
       4.0 to 16.0 GPM [15,0 to 60,0 L??- 7.5%
      16.0 to 30.0 GPM [60,0 to 114,0 L??- 5.0%
VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized.
                 5000 PSI 350 Bar = Steel - Unplated.
OPERATING TEMPERATURE: -40^{\circ} to +250^{\circ} F. [-40^{\circ} to +120^{\circ} C.]
OPERATING MEDIA: All general purpose hydraulic fluids such as
                 MIL-H-5606, SAE-#10, SAE-#20, etc.
INSTALLATION: No restrictions.
SEAL KIT: SKN-1632 Buna "N".
          SKV-1632 Viton.
WEIGHT: 1.40 lb [.64 kg] cartridge only.
```

info.el@bucherhydraulics.com

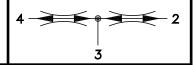
www.bucherhydraulics.com/commoncavity

VALVE CAVITY: #C1630, See Page 0-034.0.

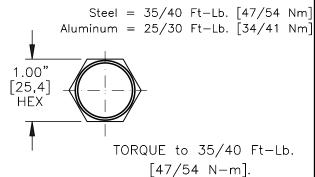
^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

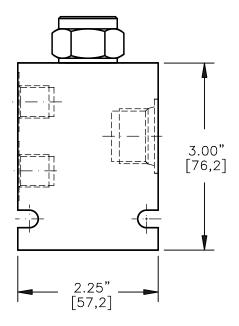


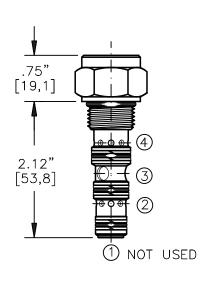
FLOW DIVIDER/COMBINER VALVE, SPOOL TYPE



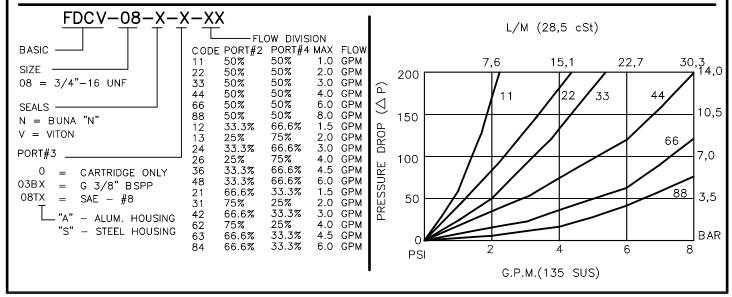
TORQUE:







PORT #3 (INLET) IS ONE SIZE LARGER THAN PORTS #2 & #4 (OUTLET). FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-041.2





FLOW DIVIDER/COMBINER VALVE, SPOOL TYPE

DESCRIPTION

This unit is a spool type, screw in cartridge style, flow divider/combiner valve.

OPERATIONS

This valve divides flow from port 3 to ports 2 and 4 and combines flow from ports 2 and 4 to port 3 at the specified flow division regardless of load or system pressure. Should the circuit operation result in blockage of either

port 2 or 4, the opposite port will continue to flow but at a reduced flow rate to synchronize a cylinder.

FEATURES AND BENEFITS

Flow accuracy dividing or combining:

+/-5.0% of flows under 40% of the rated flow.

+/-2.5% of flows over 40% of the rated flow.

Quiet and stable operation over wide varying flow, pressure and temperature range.

All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested.

Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:8.0 GPM [30 I/m] nominal. See performance chart. VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI 350 Bar = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0842 Buna "N".

SKV-0842 Viton.

WEIGHT: .24 lb [.11 kg] cartridge only. VALVE CAVITY: #C0840, See Page 0-041.0.

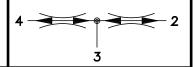
info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

© 2015 by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

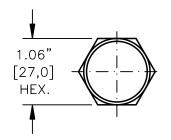


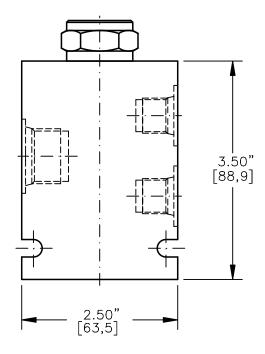
FLOW DIVIDER/COMBINER VALVE SPOOL TYPE.

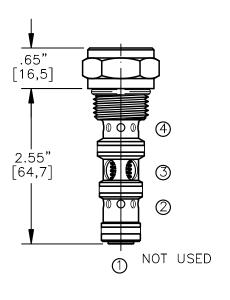


TORQUE:

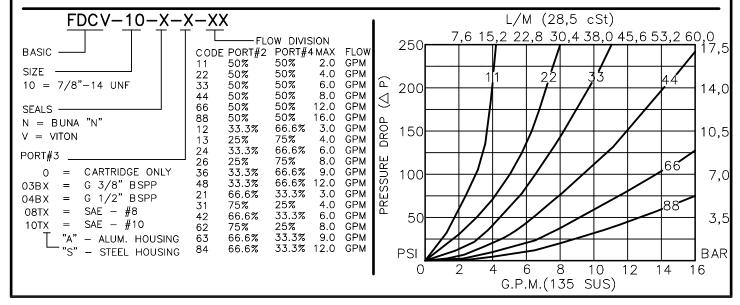
Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]







PORT #3 (INLET) IS ONE SIZE LARGER THAN PORTS #2 & #4 (OUTLET). FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-042.2





FLOW DIVIDER/COMBINER VALVE SPOOL TYPE.

DESCRIPTION

This unit is a spool type, screw in cartridge style, flow divider/combiner valve.

OPERATIONS

This valve divides flow from port 3 to ports 2 and 4 and combines flow from ports 2 and 4 to port 3 at the specified flow division regardless of load or system pressure.

Should the circuit operation result in blockage of either port 2 or 4, the opposite port will continue to flow but at a reduced flow rate to synchronize a cylinder.

FEATURES AND BENEFITS

Flow accuracy dividing or combining:

+/-5.0% of flows under 40% of the rated flow.

+/-2.5% of flows over 40% of the rated flow.

Quiet and stable operation over wide varying flow, pressure and temperature range.

All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar]

PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:16.0 GPM [60 I/m] nominal. See performance chart.

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions.

SEAL KIT: SKN-1040 Buna "N".

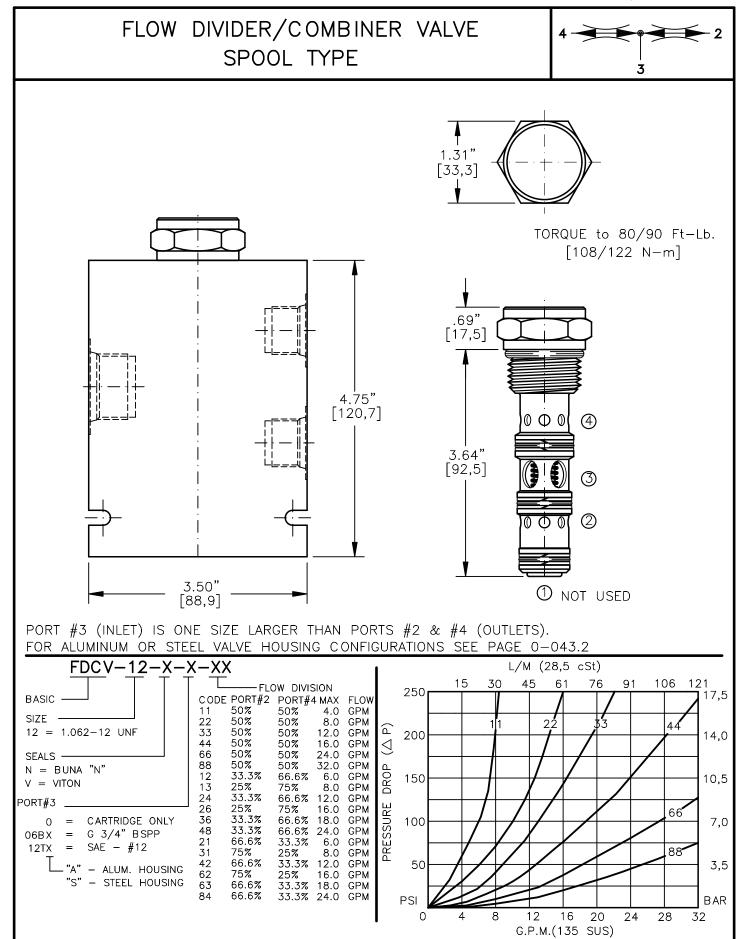
SKV-1040 Viton.

WEIGHT: .31 lb [.14 kg] cartridge only. VALVE CAVITY: #C1040, See Page 0-042.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA





FLOW DIVIDER/COMBINER VALVE SPOOL TYPE

DESCRIPTION

This unit is a spool type, screw in cartridge style, flow divider/combiner valve.

OPERATIONS

This valve divides flow from port 3 to ports 2 and 4 and combines flow from ports 2 and 4 to port 3 at the specified flow division regardless of load or system pressure.

Should the circuit operation result in blockage of either port 2 or 4, the opposite port will continue to flow but at a reduced flow rate to synchronize a cylinder.

FEATURES AND BENEFITS

Flow accuracy dividing or combining:

+/-5.0% of flows under 40% of the rated flow.

+/-2.5% of flows over 40% of the rated flow.

Quiet and stable operation over wide varying flow, pressure and temperature range.

All external carbon steel parts are plated for longer life against the elements.

All cartridge valves are 100% functionally tested.

Ports 2 & 4 (outlets) are stepped down one size from port #3 (inlet).

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 32.0 GPM [121 I/m] nominal. See performance chart. VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum — Anodized.

5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1242 Buna "N".

SKV-1242 Viton.

WEIGHT: .62 lb [.28 kg] cartridge only.

VALVE CAVITY: #C1240, See Page 0-043.0.

in fo. el @bucher hydraulics. com

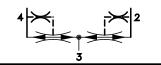
www.bucherhydraulics.com/commoncavity

All rights reserved.

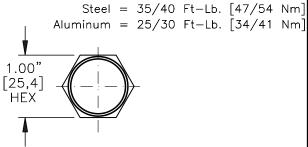
^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

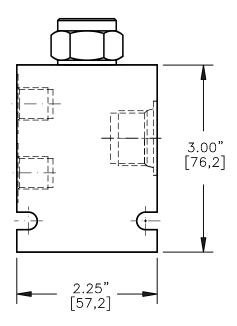


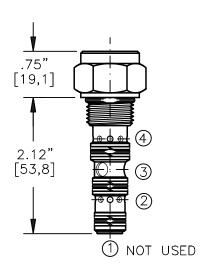
FLOW DIVIDER/COMBINER TRACTION VALVE



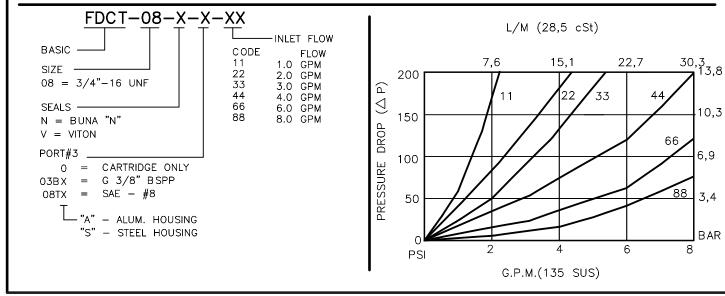
TORQUE:







PORT #3 (INLET) IS ONE SIZE LARGER THAN PORTS #2 & #4 (OUTLET). FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-041.2



10,3

6,9

3,4

 BAR



FLOW DIVIDER/COMBINER TRACTION VALVE

DESCRIPTION

This unit is a spool type, screw in cartridge style, flow divider/combiner traction valve. This valve is used when hydraulic motors are used as drive motors on each side of a machine.

OPFRATIONS

This valve divides flow from port 3 to ports 2 and 4 and combines flow from ports 2 and 4 to port 3 at the specified flow division regardless of load or system pressure. When the machine turns a corner the valve shifts part of the flow from the inside motor to the outside motor. This allows the wheels to adjust their speed relative to the turn radius to prevent the wheels from skidding.

FEATURES AND BENEFITS

Equal flow sent to each motor when the machine is driving in a straight line. During a turn, the flow is adjusted between the motors to keep both wheels driving, while adjusting the speed to match the turn. Quiet and stable operation over wide varying flow, pressure and temperature range.

All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW: 8.0 GPM [30 I/m] nominal. See performance chart.

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-0842 Buna "N". SKV-0842 Viton.

WEIGHT: .24 lb [.11 kg] cartridge only. VALVE CAVITY: #C0840, See Page 0-041.2.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA

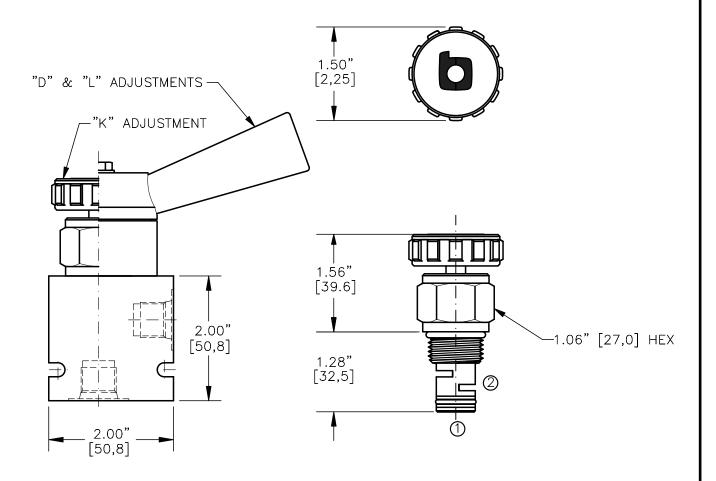


MANUAL ROTARY FLOW CONTROL VALVE

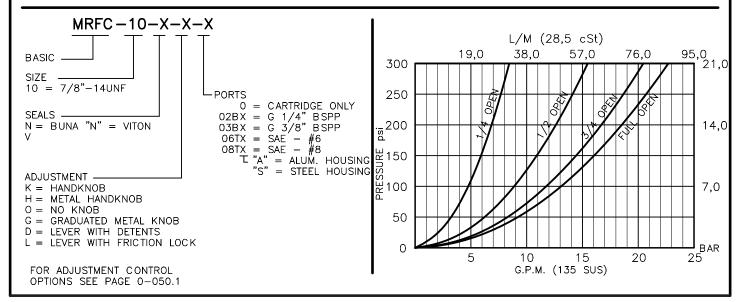


TORQUE:

Steel = 55/60 Ft-Lb. [74/81 Nm]Aluminum = 35/40 Ft-Lb. [47/54 Nm]



FOR ALUMINUM OR STEEL VALVE HOUSING CONFIGURATIONS SEE PAGE 0-012.1





MANUAL ROTARY FLOW CONTROL VALVE

DESCRIPTION

This unit is a SCREW IN, cartridge type, non—compensated, adjustable, bi—directional rotary flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open in 1/2 turn with counterclockwise rotation.

FEATURES AND BENEFITS

Fine and low effort leakproof adjustment; knob is optional. All external carbon steel parts are plated for longer life against the elements. All cartridge valves are 100% functionally tested. Industry common cavity.

SPECIFICATIONS

OPERATING PRESSURE: 5,000 PSI [350 Bar] PROOF PRESSURE: 10,000 PSI [700 Bar]

FLOW:18.0 GPM [68 I/m] nominal. See performance chart. SHAFT ROTATION IS 160° FROM FULL OPEN TO CLOSED

INTERNAL LEAKAGE: 5 cu.in./min.[82 cc/m] @ 5,000 PSI (350 Bar)

VALVE HOUSINGS: 2500 PSI [175 Bar] = Aluminum - Anodized. 5000 PSI [350 Bar] = Steel - Unplated.

OPERATING TEMPERATURE: -40° to $+250^{\circ}$ F. $[-40^{\circ}$ to $+120^{\circ}$ C.] OPERATING MEDIA: All general purpose hydraulic fluids such as

MIL-H-5606, SAE-#10, SAE-#20, etc.

INSTALLATION: No restrictions. SEAL KIT: SKN-1022 Buna "N".

SKV-1022 Viton.

WEIGHT: .31 lb [.14 kg] cartridge only. VALVE CAVITY: #C1020, See Page 0-012.0.

info.el@bucherhydraulics.com

www.bucherhydraulics.com/commoncavity

^{© 2015} by Bucher Hydraulics, Inc., 2545 Northwest Parkway, Elgin, Illinois 60124, USA